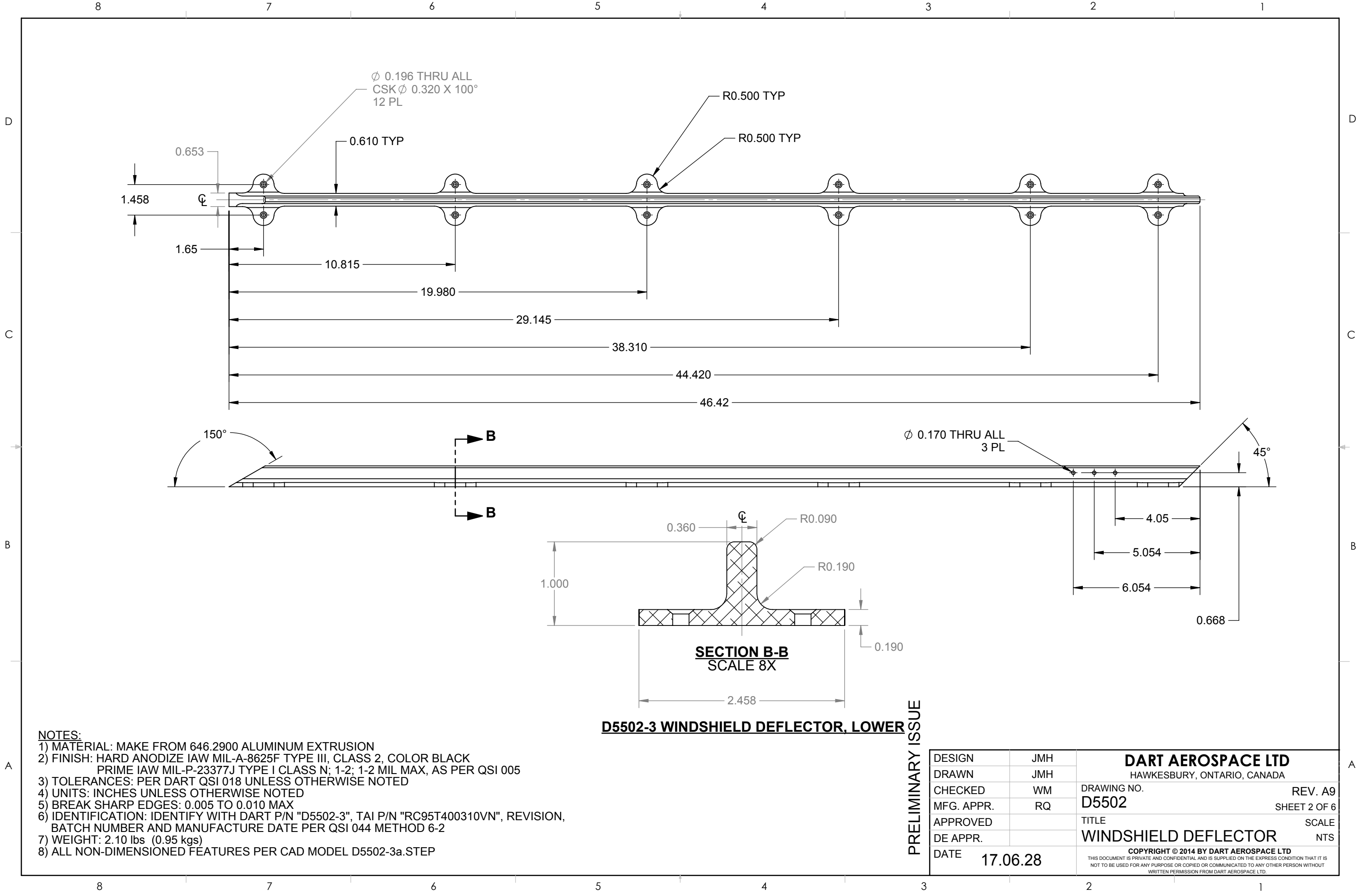
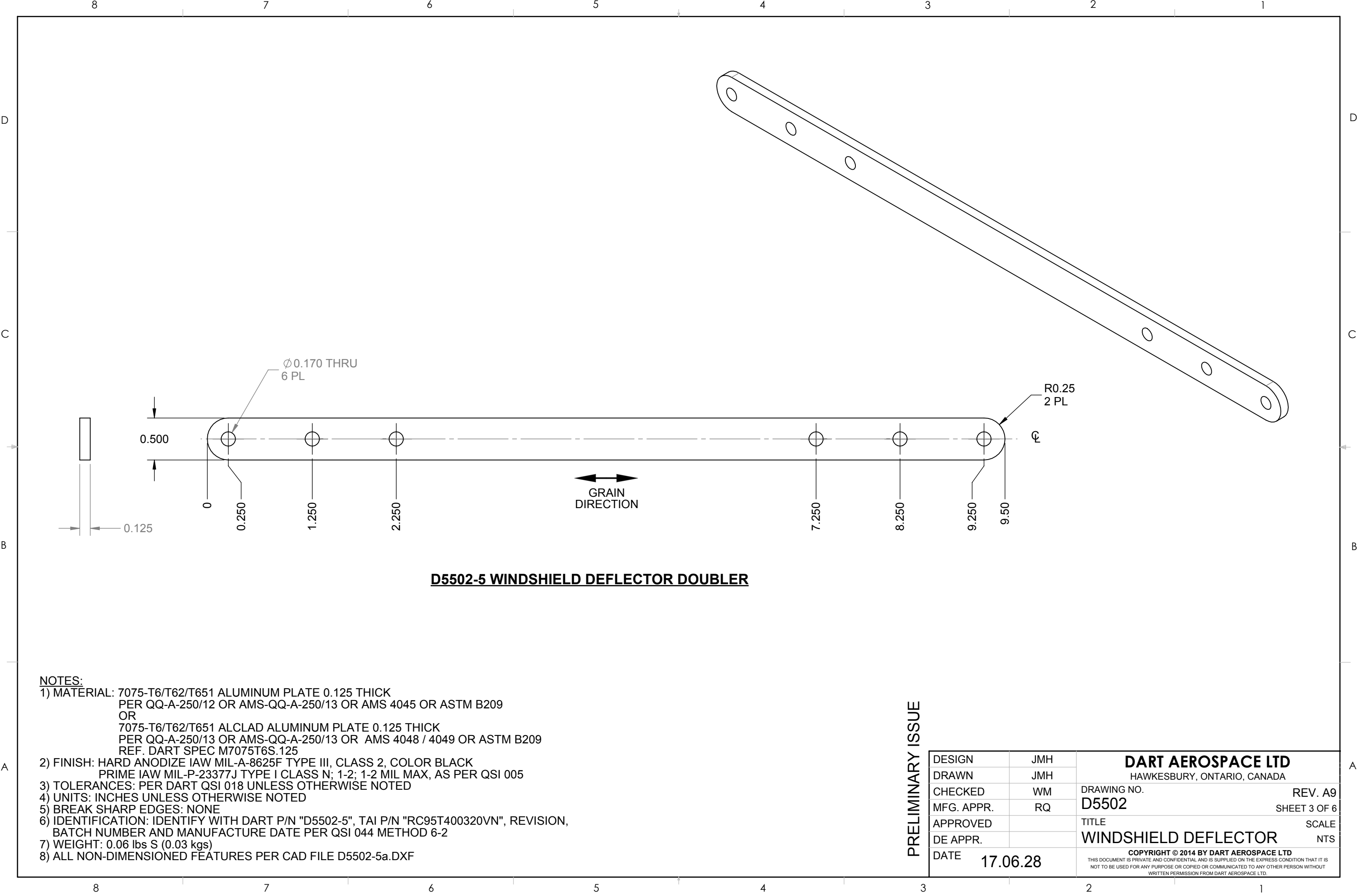


**NOTES:**  
1) MATERIAL: 7075-T6/T62/T651 ALUMINUM PLATE  
PER QQ-A-250/12 OR AMS-QQ-A-250/13 OR AMS 4045 OR ASTM B209  
OR  
7075-T6/T62/T651 ALCLAD ALUMINUM PLATE  
PER QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209  
REF. DART SPEC M7075T6S  
2) FINISH: HARD ANODIZE IAW MIL-A-8625F TYPE III, CLASS 2, COLOR BLACK  
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2; 1-2 MIL MAX, AS PER QSI 005  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5502-1", TAI P/N "RC95T400300VN", REVISION,  
BATCH NUMBER AND MANUFACTURE DATE PER QSI 044 METHOD 6-2  
7) WEIGHT: 0.61 lbs (0.28 kgs)  
8) ALL NON-DIMENSIONED FEATURES AS PER CAD MODEL D5502-1a.STEP

PRELIMINARY ISSUE

A	NEW ISSUE	JMH	17.06.28
REV.	DESCRIPTION	BY	DATE
DESIGN	JMH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JMH		
CHECKED	WM	DRAWING NO.	REV. A9
MFG. APPR.	RQ	<b>D5502</b>	SHEET 1 OF 6
APPROVED		TITLE	SCALE
DE APPR.		<b>WINDSHIELD DEFLECTOR</b>	NTS
DATE	17.06.28	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





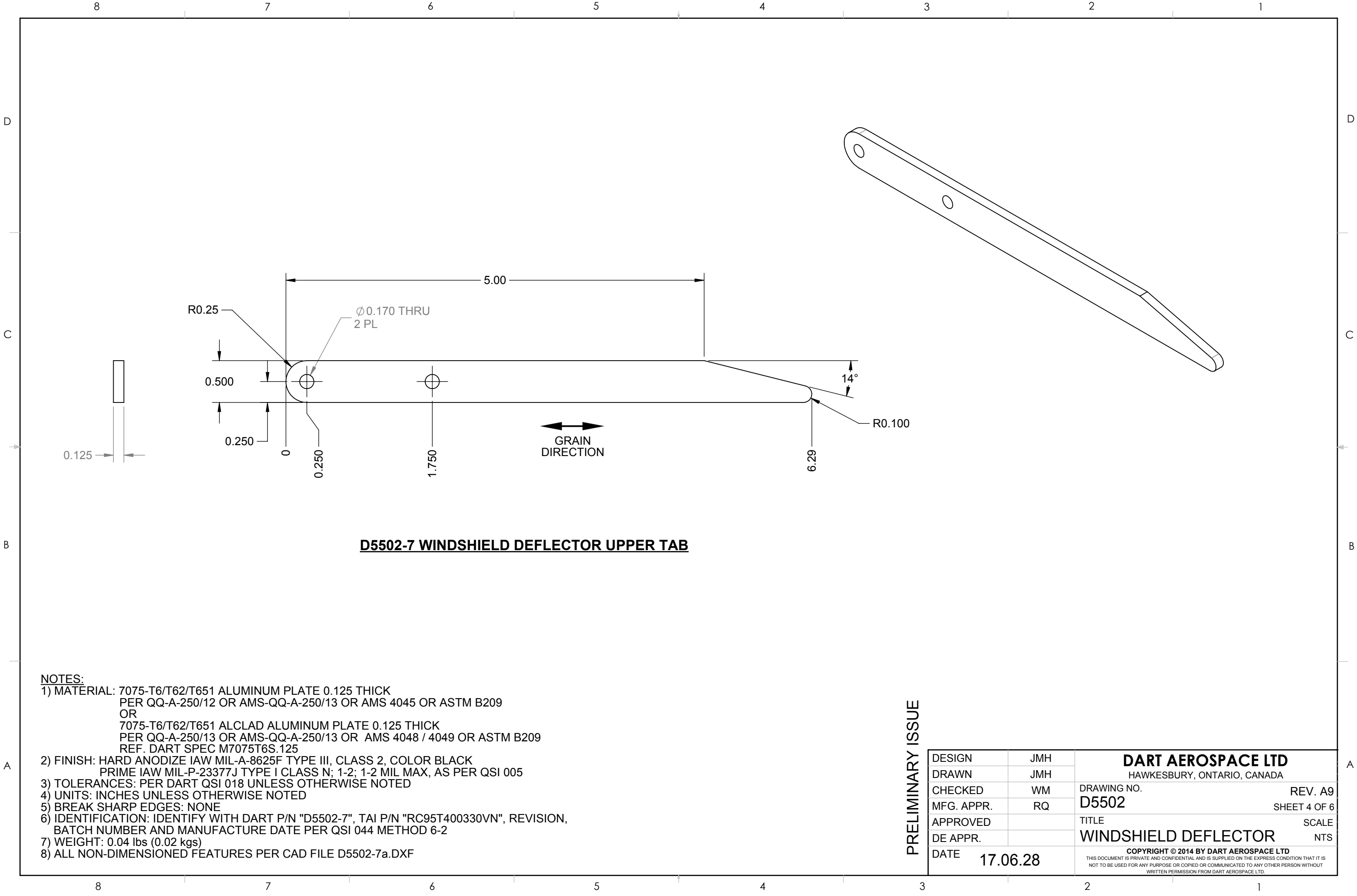
**D5502-5 WINDSHIELD DEFLECTOR DOUBLER**

**NOTES:**

- 1) MATERIAL: 7075-T6/T62/T651 ALUMINUM PLATE 0.125 THICK  
PER QQ-A-250/12 OR AMS-QQ-A-250/13 OR AMS 4045 OR ASTM B209  
OR  
7075-T6/T62/T651 ALCLAD ALUMINUM PLATE 0.125 THICK  
PER QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209  
REF. DART SPEC M7075T6S.125
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625F TYPE III, CLASS 2, COLOR BLACK  
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2; 1-2 MIL MAX, AS PER QSI 005
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5502-5", TAI P/N "RC95T400320VN", REVISION,  
BATCH NUMBER AND MANUFACTURE DATE PER QSI 044 METHOD 6-2
- 7) WEIGHT: 0.06 lbs S (0.03 kgs)
- 8) ALL NON-DIMENSIONED FEATURES PER CAD FILE D5502-5a.DXF

PRELIMINARY ISSUE

DESIGN	JMH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JMH		
CHECKED	WM	DRAWING NO. <b>D5502</b>	REV. A9
MFG. APPR.	RQ	SHEET 3 OF 6	
APPROVED		TITLE	SCALE
DE APPR.		<b>WINDSHIELD DEFLECTOR</b>	NTS
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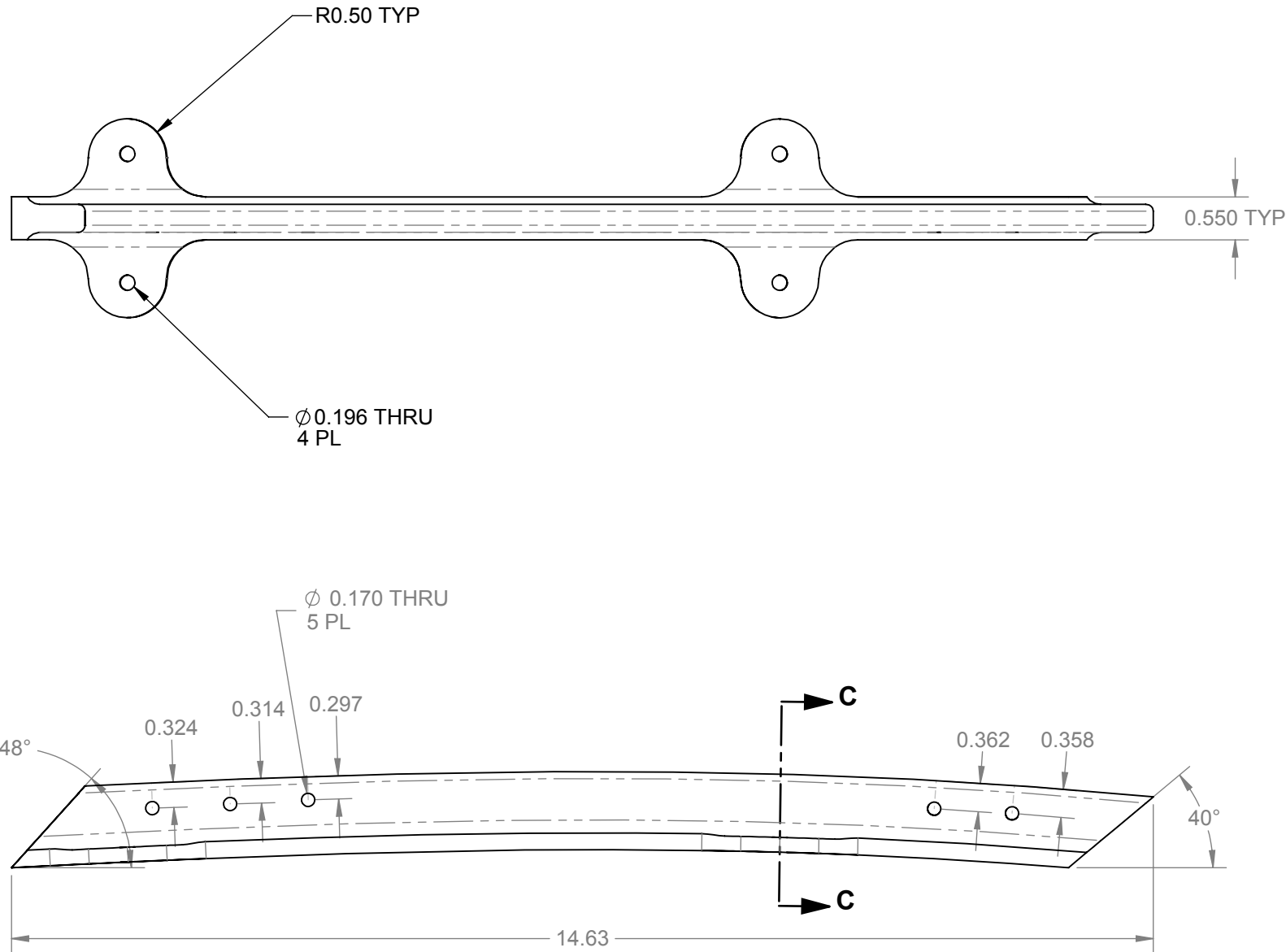
**D5502-7 WINDSHIELD DEFLECTOR UPPER TAB**

**NOTES:**

- 1) MATERIAL: 7075-T6/T62/T651 ALUMINUM PLATE 0.125 THICK  
PER QQ-A-250/12 OR AMS-QQ-A-250/13 OR AMS 4045 OR ASTM B209  
OR  
7075-T6/T62/T651 ALCLAD ALUMINUM PLATE 0.125 THICK  
PER QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209  
REF. DART SPEC M7075T6S.125
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625F TYPE III, CLASS 2, COLOR BLACK  
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2; 1-2 MIL MAX, AS PER QSI 005
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5502-7", TAI P/N "RC95T400330VN", REVISION,  
BATCH NUMBER AND MANUFACTURE DATE PER QSI 044 METHOD 6-2
- 7) WEIGHT: 0.04 lbs (0.02 kgs)
- 8) ALL NON-DIMENSIONED FEATURES PER CAD FILE D5502-7a.DXF

PRELIMINARY ISSUE

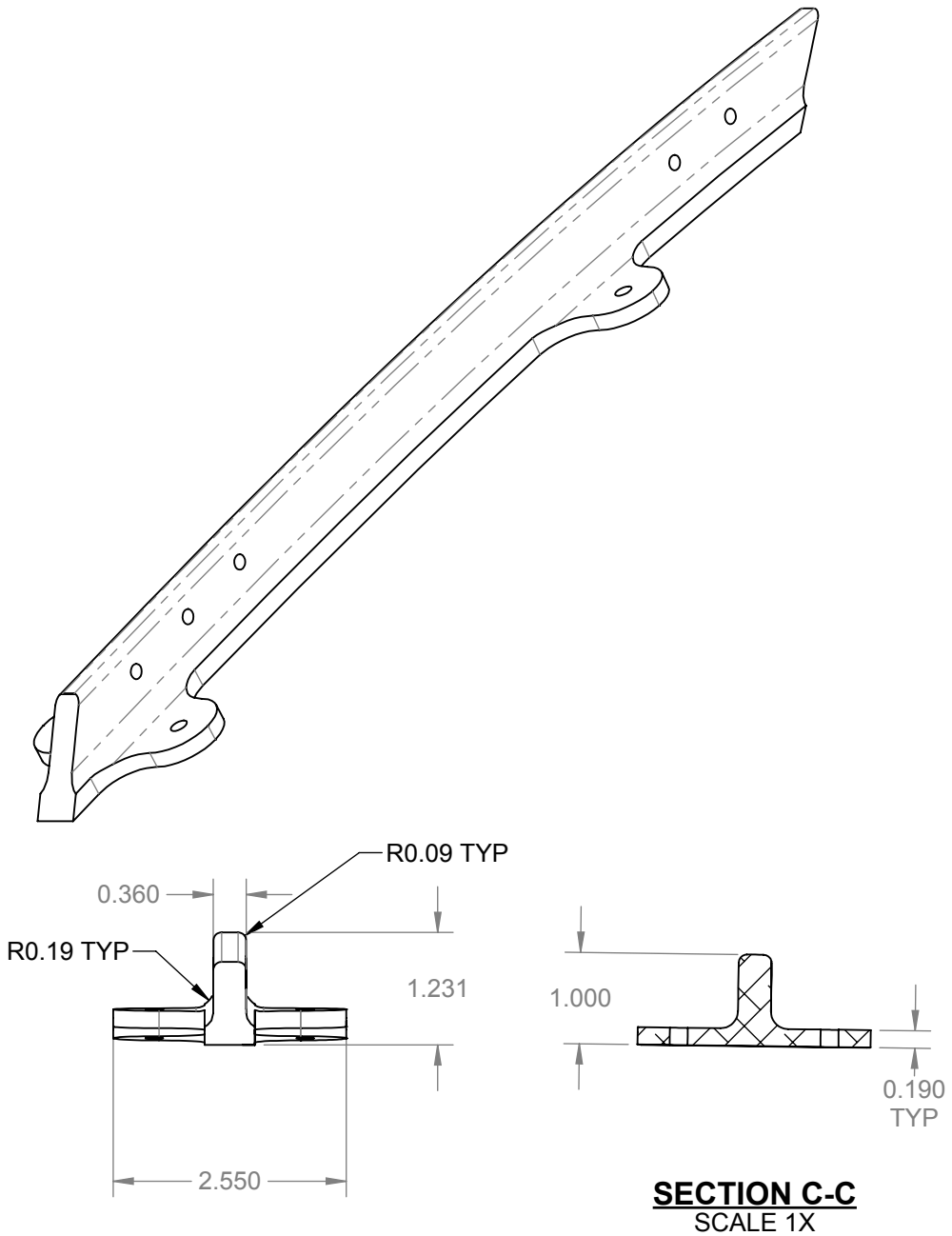
DESIGN	JMH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JMH		
CHECKED	WM	DRAWING NO. <b>D5502</b>	REV. A9
MFG. APPR.	RQ	SHEET 4 OF 6	
APPROVED		TITLE	SCALE
DE APPR.		<b>WINDSHIELD DEFLECTOR</b>	NTS
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**D5502-9 WINDSHIELD DEFLECTOR, MID**

**NOTES:**

- 1) MATERIAL: 7075-T6/T62/T651 ALUMINUM PLATE  
PER QQ-A-250/12 OR AMS-QQ-A-250/13 OR AMS 4045 OR ASTM B209  
OR  
7075-T6/T62/T651 ALCLAD ALUMINUM PLATE  
PER QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209  
REF. DART SPEC M7075T6S
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625F TYPE III, CLASS 2, COLOR BLACK  
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2; 1-2 MIL MAX, AS PER QSI 005
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFICATION: IDENTIFY WITH DART P/N "D5502-9", TAI P/N "RC95T400340VN", REVISION,  
BATCH NUMBER AND MANUFACTURE DATE PER QSI 044 METHOD 6-2
- 7) WEIGHT: 0.63 lbs (0.29 kgs)
- 8) ALL NON-DIMENSIONED FEATURES AS PER CAD MODEL D5502-9a.STEP



PRELIMINARY ISSUE

DESIGN	JMH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JMH		
CHECKED	WM	DRAWING NO. <b>D5502</b>	REV. A9 SHEET 5 OF 6
MFG. APPR.	RQ	TITLE <b>WINDSHIELD DEFLECTOR</b>	SCALE NTS
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DE APPR.			
DATE	17.06.28		

